

SM-SILICON/585™

Highest Capacity, Commercially Viable, Cycle Stable **Validated**
Anode Material While Being Priced like Graphite \$/kWh

SM-Silicon/585™ Objectives

Capacity of SM-Silicon/585™	3,590 mAh/g vs. 400-450 mAh/g
First Cycle Efficiency	92-94% vs. 65-75%
Reversible Capacity (mAh/g) when using a 7.5% loading	585 mAh/g (Determined by Customer) vs. Fixed at 400-450 mAh/g
Energy Density* when using a 7.5% loading	
Wh/L	650-718 Wh/L vs. 618-650 Wh/L
Wh/kg	250-320 Wh/kg vs. 250-257 Wh/kg
Ah	6.2Ah
Price	Graphite \$/kWh vs. \$1,200/kg for Si - \$60/kg Blend
Cycle Retention	500-1,000, >80% at 100% DoD*
Swelling at the Cell Level	<10-12%*

* Range depends on graphite capacity and battery design.

SM-Silicon/585™ Engineering Design

Paraclete Energy's **SM-Silicon/585™** is the highest capacity, commercially viable, cycle-stable validated anode material available on the market today while being priced like graphite \$/kWh.

Unlike what is on the market today at 430 mAh/g, those suppliers require that you also use their graphite and their fixed ratio of silicon to graphite. With Paraclete's **SM-Silicon/585™**, the customer uses their preferred graphite they want to use, and they can add more or less **SM-Silicon/585™**, thereby changing

the reversible capacity to meet the application requirements. **SM-Silicon/585™** also allows the customer to use a less expensive graphite and add the **SM-Silicon/585™** until the desired capacity is achieved. This will make the total cell cost much less.

This is particularly advantageous given that **SM-Silicon/585™** is five times less expensive than the silicon used in the ~430 mAh/g product already on the market.

Use the Graphite You Want at any Ratio

COMPETITOR'S PRODUCT

Other companies will sell you a **Silicon-Graphite Blend** containing **92-96% Graphite** with only **4-8% Silicon Oxide!**

You are forced to use the graphite already contained in the blend at the existing ratio. This blend only provides **400-450 mAh/g.**

95%

GRAPHITE

PARACLETE'S PRODUCT

Paraclete Energy offers **SM-Silicon/585™**, a Silicon-Graphite Composite containing **92-96% Silicon** with only **4-8% Graphite & SM!**

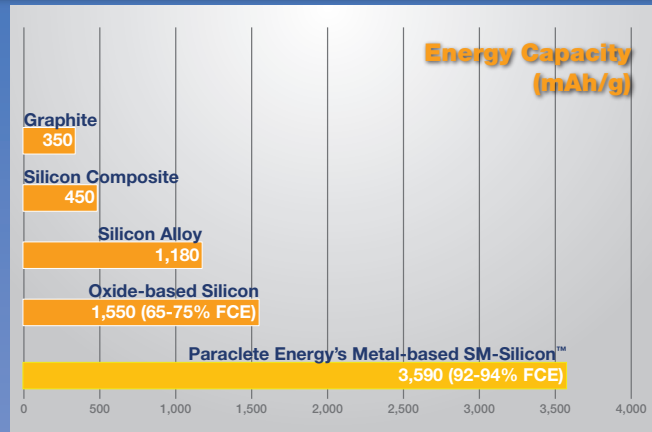
SM-Silicon/585™ is almost pure silicon, so you use it with whatever graphite you want and at the ratio you want! This composite can provide the energy capacity you need.

95%

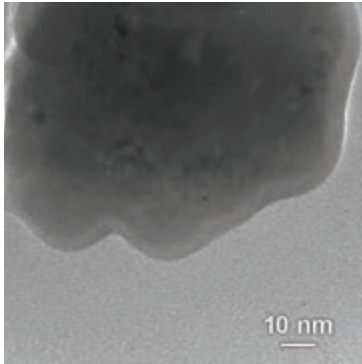
SM-SILICON™

SM-SILICON™

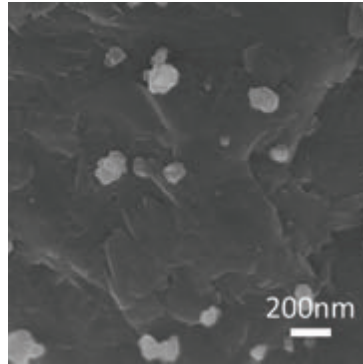
Paraclete Energy Manufactures Nanoparticle Surface Modified SM-Silicon™. SM-Silicon™ Has the Highest Reversible Capacity of Any Anode Material. Paraclete Energy Has Already Sold Tons of Its SM-Silicon™.



SM-Silicon™ Features an Outer, Artificial SEI, That Acts to Shield the Silicon from the Electrolyte.



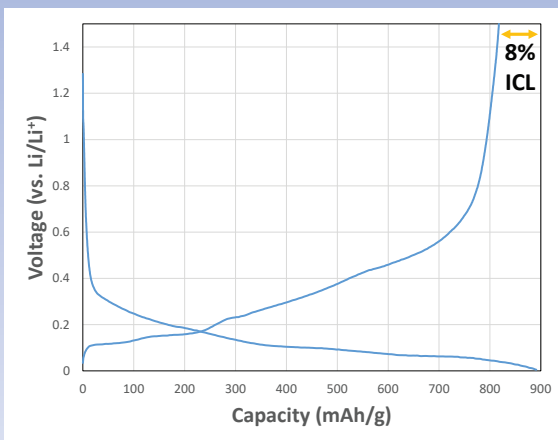
TEM image showing the outer, artificial SEI, stabilizing shell of 150nm SM-Silicon™



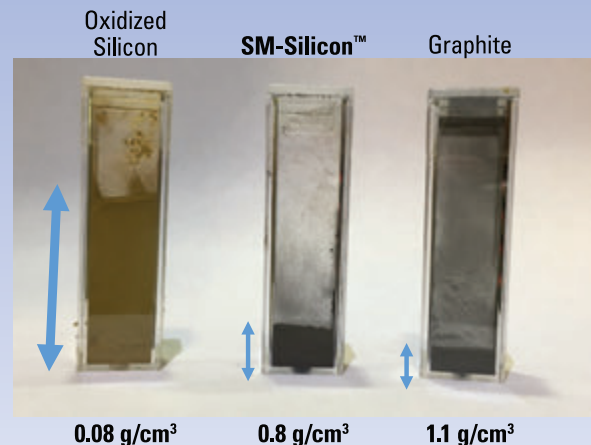
SM-Silicon™ dispersed with aqueous slurries.

Form	Amorphous/Crystalline Powder
Purity	≥99.5%
Metals Impurities	<0.5%
APS	150nm (custom sizes available)
BET/SSA	30 m ² /g
Tap density	0.8 g / cm ³ nearly as Graphite (1.1 g/cm ³), helps to get denser anode
Morphology	Non-spherical
SM type	Organic, Inorganic or Hybrid. Customizeable

SM-Silicon™ Has Similar First Cycle Efficiency as Graphite.



SM-Silicon™ Has Similar Tap Density as Graphite.



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Website: www.ParacleteEnergy.com

Email: Silicon@ParacleteEnergy.com

Phone: 1 734 288 4120